

Gidding & Lewis MC-60 Horizontal Boring Mill and Rambaudi Rammatic 1000 4-spindle Profile Mill from a Worldwide Aerospace Systems Manufacturer

VIEWING DATE

By appointment only

BIDDING DATE

From 11.00am Tuesday
6 October

COLLECTION DATE

By appointment only

LOTS LOCATION

Gloucester

IMPORTANT INFORMATION

By Instructions Of:	Retained Client
Viewing:	Strictly by appointment only, contact the office on 01274 752142 to arrange your appointment. Viewing appointment must be booked 72 hours before the requested viewing day.
Auction Ends:	From 11.00am Tuesday 6 October – please note the lots close in 30 second intervals and have the auto extension where if a bidder bids in the last 10 minutes that lot will extend back to 10 minutes and start to count down again.
Location:	Gloucester
Lot Information:	All lots are sold as seen, viewing is recommended, as no condition reports will be given out or refunds. Lot descriptions are provided in good faith. It is the bidders responsibility to make sure they are satisfied with the conditions of the lots prior to bidding. All lots are subject to 20% VAT along with 20% buyers premium plus VAT.
Bidding:	It is the bidders responsibility to check the bid amounts before confirming, as there will be no retraction of bids. All bids are legally binding.
Invoices:	All invoices will be emailed to your registered email address on Tuesday 6 October.
Payment:	The only payment method we accept is bank transfer payment and it is due within 24 hours of the auction ending. The details of the bank account will be provided on the invoice and invoice email.
Collection of Lots:	All lots must be removed by appointment only. When collecting please make sure to bring sufficient manpower and tooling for removal of lots. Pinder Asset Solutions does not supply a packing or delivery service. Both lots require a risk assessment and method statement to be provided and approved before collection arrangements can be made. Lots will only be released on the production of a valid paid collection note. Overseas purchasers will be responsible for their own shipping and export including providing EORI numbers and products codes for shipping requirements, we are unable to provide this service.

CATALOGUE

Lots

- 1 Giddings & Lewis MC60 Horizontal Boring Mill, year 1996, serial number 95B022, Giddings & Lewis serial number 450-1183, 150mm spindle diameter, spindle taper No50ANSI, spindle drawbar power collet, 1120mm z axis travel, 1969.5mm y axis travel, 2045mm x axis travel, 2755mm w axis travel, 3810mm/min linear axis max federate, X/Y=11430mm/min Z/W=7620mm/min linear axis rapid rate, 720deg/min rotary table max federate, 40HP spindle drive motor, 14-3000rpm spindle speeds, Giddings & Lewis 8000B CNC control, 48in x 49in base contouring rotary with pallets, 2 pallets, automatic tool changing with 120 pockets, reduced speed for changing auto coupled tooling, coolant through tool and flood by head mounted nozzles (purchaser to provide Risk Assessment and Method Statement for approval prior to collection arrangements, collection is available from December 2026)
- 2 Rambaudi Rammatic 1000 4-spindle Profile Mill, year 1985, serial number RMM122, spindle taper 50ANSI, spindle drawer powered, 915mm z axis travel, 1000mm y axis travel, 5100mm x axis travel, 20HP spindle drive motors, 40-3000rpm spindle speed, Fidia F1 copymill control, 5200mm x 815mm table, manual tool changer, flood nozzles coolant (purchaser to provide Risk Assessment and Method Statement for approval prior to collection arrangements, collection is available immediately)