

# CNC and Conventional Engineering and Fabrication Machinery, Tooling and Handling Equipment

**VIEWING DATE**

Tuesday 29 April by  
appointment only

**BIDDING DATE**

From 11.00am  
Wednesday 30 April

**COLLECTION DATE**

Tuesday 6 May to  
Thursday 8 May by  
appointment only

**LOTS LOCATION**

Darwen

**IMPORTANT INFORMATION**

<b>By Instructions Of:</b>	A Retained Client
<b>Viewing:</b>	Tuesday 29 April strictly by appointment only, contact the office on 01274 752142 to arrange your appointment. Viewing appointment must be booked 24 hours before the viewing day.
<b>Auction Ends:</b>	From 11.00am Wednesday 30 April – please note the lots close in 30 second intervals and have the auto extension where if a bidder bids in the last 10 minutes that lot will extend back to 10 minutes and start to count down again.
<b>Location:</b>	Darwen
<b>Lot Information:</b>	All lots are sold as seen, viewing is recommended, as no condition reports will be given out or refunds. Lot descriptions are provided in good faith. It is the bidders responsibility to make sure they are satisfied with the conditions of the lots prior to bidding. All lots are subject to 20% VAT along with 20% buyers premium plus VAT.
<b>Bidding:</b>	It is the bidders responsibility to check the bid amounts before confirming, as there will be no retraction of bids. All bids are legally binding.
<b>Invoices:</b>	All invoices will be emailed to your registered email address on Wednesday 30 April.
<b>Payment:</b>	The only payment method we accept is bank transfer payment and it is due within 24 hours of the auction ending. The details of the bank account will be provided on the invoice and invoice email.
<b>Collection of Lots:</b>	All lots must be removed between Tuesday 6 May and Thursday 8 May by appointment only. When collecting please make sure to bring sufficient manpower and tooling for removal of lots. Pinder Asset Solutions does not supply a packing or delivery service. If you are using a courier service, please make them aware no lots will be packaged. Lots will only be released on the production of a valid paid collection note. Overseas purchasers will be responsible for their own shipping and export including providing EORI numbers and products codes for shipping requirements, we are unable to provide this service.

## CATALOGUE

### Lots

- 1 Deckel Maho DMU 125P Duo Block, year 2005, comprising Siemens 840D powerline controller, HSK63 tool changer, 40 tools, machine hours 23700, machining hours 6086, spindle hours 5915EX (stock number 112222)
- 2 Toshiba NX76B Horizontal Machining Centre, serial number 213057, 4 axes machining centre, spindle 8,000RPM, 120 Station ATC twin pallet 630mm, BT50, full fourth axis, high pressure, through spindle coolant, Orbital boring capability on the spindle. TOSNUC 888.2 control (stock number 111046)
- 3 Danobat RT 1600 CNC Surface Grinder, retrofitted to CNC in 2004 with Siemens 802c CNC control, magnetic chuck 1600mm x 710mm, serial number 114, max grinding length 1600mm, max grinding width 700mm, max grinding height approx. 920mm, longitudinal travel 1700mm, cross travel 600mm, fitted with 500mm diameter x 50mm wheel, 1220RPM, approx. dimensions 5300mm wide x 2280mm depth x 3100mm high, approx. weight 12500kgs (stock number 106339)
- 4 Lumsden 92ML Rotary Table Surface Grinder, table diameter 48in, 92ML/58/11333 (stock number 107018)
- 5 Mori Seiki 300 Partner Machining Centre, serial number 1062 (stock number 111626)
- 6 Kitamura Mycenter H400 twin pallet horizontal Machining Centre, through spindle coolant and full b axes, Fanuc 15M control, serial number 42255, 10,000rpm, coolant, swarf (stock number 111656)
- 7 Spencer Halstead M101 Shot Blast Unit, barrel type, w99115 CE marked, machine has been upgraded by Spencer Halstead and underwent regular checks prior to decommission, the machine is fitted with 'blast proof' extraction hood (stock number 111673)
- 8 Hounsell 15Ton Hydraulic Press, 300mm stroke, SICK lightguards (stock number 106502)
- 9 Gleason No 24A "Coniflex" straight bevel Gear Generating Machine combination rougher/finisher (stock number 100639)
- 10 Rosler Rotofinish Rm 600bowl type Deburring Machine, with Rosler oven dryer/conveyor, machine bowl dia 1500mm, R620 EC/ERSATLEHALTER 9636/9304 (stock number 111672)
- 11 Chevalier FSG 818AD Surface Grinder, 8in x 18in capacity (stock number 112232)
- 12 Chevalier FSG 1020AD Surface Grinder (stock number 112231)
- 13 Pinacho Mustang 200 CNC Lathe Fagor Control, 65mm spindle bore, serial number 41865 (stock number 112507)
- 14 Mackey Bowley CM507/04 Hydraulic Press, 100tonnes Capacity, 400mm stroke, table 700mm x 750mm, ram approx. 160mm diameter, ram base plate 700mm diameter (stock number 107068)
- 15 Colchester Mastiff 1400 Centre Lathe, 40in between centres, supplied with 3 & 4 jaw chucks, face plate, fixed and travelling steady rests, gap piece, taper turning attachment, lovo light, coolant, serial number 8/0055/0134200 (stock number 111232)

- 16 Colchester Mascot 1600 Gap Bed Centre Lathe, 80in between centres, quick change tool post with 6 quick change tools, duel dials, fitted with 16in 4 Jaw Chuck, serial number 7/0205/16385DD, (DRO not included) (stock number 111013)
- 17 Mazak QT20 CNC Turning Centre, with 3 jaw chuck, tailstock, swarf, fitted with screen, Mazatrol T plus control (stock number 111594)
- 18 P.J. Hare 15NSFT 15Ton Hydraulic Press, pull down interlocked safety guard (stock number 106504)
- 19 Brother TC 324N CNC Vertical Machining Centre, coolant tank, serial number 111732, year 1997-07, weight 2800kgs, Brother CNC conversational control, with 20 station ATC (stock number 111599)
- 20 Macc TA 400 ATF Automatic Circular Saw, serial number 68970, year 2005, weight 510kgs, overall dimensions 3800mm x 1600mm x 1700mm (stock number 111025)
- 21 Colchester Triumph 2000 Centre Lathe, 30in, quick change tool post, 10in 3 jaw chuck, coolant, interlocked chuck guard, straight bed (stock number 112226)
- 22 Cast iron Bed Plate, 5.7m x 650mm wide (stock number 111321)
- 23 Sunderland No 5 B Gear Planer, Gears, Tailstock, Mandrels (stock number 106174)
- 24 XYZ Pro 3000 CNC Milling Machine, Proto Trac MX2 control, CNC control to X and Y, knee power rise and fall and readout in Z on control (stock number 112508)
- 25 Ward Forsyth VO 30S 30ton Press (stock number 107070)
- 26 Brother TC-229 N CNC Vertical Machining Centre, 14 station ATC, Brother control, BT 30 spindle (stock number 111622)
- 27 David Brown Gear Hobber, with change gears and mandrels (stock number 106178)
- 28 Pearson Hydraulic Guillotine 8ft x 0.125MS, serial number 4911/4 (stock number 111333)
- 29 Marley Hydraulic Press (stock number 111702)
- 30 Single Spindle Multi Head Drill, single spindle (stock number 111613)
- 31 Erlo Geared Head TCA 40 Drill, serial number 1353/216, fitted with Vemovi Emergency spindle E stop, swivelling, rise and fall tee slotted table 22in x 19in , spindle fitted with Jacobs Keyless half inch drill chuck, spindle adjustment stroke 0-240mm, (9) spindle speeds; 68,100,150,200,295,440,565,855,1270 RPM. Feeds 0,0.10,0.20,0.30,0.40, coolant pump and supply to table, overall height 7ft (stock number 111655)
- 32 Upright, Inc. USA Electric Aerial Lift, single person platform, 159kg capacity, max lift height 7.62m, 12VDC, mobile power rise and fall (stock number 112509)
- 33 Ibarmia BX 35 Geared Head Pillar Drill, rise and fall table, 35mm drilling capacity, 3 MT termination, 160mm stroke, rise and fall tee slotted table, coolant pump and table return fitted, 9-speeds to 104- 1450 RPM, 415volts, 3phase, 2 HP (stock number 112238)
- 34 Zoller V42002 Tool Presetter, serial number 00274, year 2002 (stock number 104689)
- 35 Surface Table, 8ft x 38.5in x 38in high (stock number 109902)
- 36 Hunt Drill Point Grinder with accessories (stock number 111292)

- 37 Edwards FJ Pyramid Rolls, 1800mm length x 100mm approx. dia (stock number 111336)
- 38 Barnes 15ton 48in hydraulic Pressbrake (stock number 111230)
- 39 Bridgeport Turret Miller, "J" type head, clutch head Style, 42in x 9in table, digital read out, coolant (stock number 112229)
- 40 Uzay SY220 DG semi-automatic Horizontal Bandsaw, swivel adjustable base, coolant, speed control (stock number 111329)
- 41 Freddy Eco Vac 300, 220/240volts, 3KW, serial number 0818025907 (stock number 112401)
- 42 Kenburn PS 8100 KSO Cardboard Compacting Machine, serial number SN052048 3047/98, weight 800 kgs, 415 volts (stock number 111592)
- 43 Guyson Super 6 Blast Cabinet, serial number 69675W, DC80 air extraction serial number D9639N, Guyson gun (stock number 106906)
- 44 Royal Tooling Cabinet, serial number E5240, dimensions 41in x 26in x 57in, with 3 drawers, 2 racks, and 80 BT 40 toolholders with tooling (stock number 1116800)
- 45 Pollard Corona 15 EY 4 Spindle Inline Drill, 3 MT termination, speeds 86-1920 rpm, 1 fitted with Tapmatic RX50 head, coolant pipe and tank (stock number 111648)
- 46 Motosaldatrice mobile GW 180 engine driven Welder with Lombardini 6 LD Engine (stock number 112411)
- 47 Midsaw 30 NF Vertical Bandsaw, serial number E6279 (stock number 111677)
- 48 Hi Ton or Mills Hydraulic Press C frame 20 ton capacity on gauge (stock number 111676)
- 49 Gildmeier LT 1120/2720 WA Table, serial number 1783, year 2012, roller assist top (pneumatic), weighing scale built in (stock number 104698)
- 50 Bridgeport Shaping Attachment, strokes per minute - 60/85/120/170/245/350 (stock number 112510)
- 51 Cast iron Surface Table, 4ft x 3ft with legs (stock number 112419)
- 52 Desoutter AFDE 40 Tapping Drilling Unit, 8242, 3000 rpm (stock number 111630)
- 53 Wellform 216 mobile Lock Former, capacity 4S 16 serial number 583 (stock number 112511)
- 54 Cast iron Surface Table, 4ft x 3ft , 3 legged (stock number 109632)
- 55 Lock Former, 3-phase (stock number 112512)
- 56 Pollard 150 A/1 Drill, serial number 314158, 2 spindles on 3 bases, coolant tank (stock number 111669)
- 57 Hydrovane 120 PU PHV15 / 140811 Compressor (stock number 108053)
- 58 HPC Compressor (stock number 105626)
- 59 Becker Type 04.190 SA/K No A Vacuum Pump. 1422960, year 1997, speed 1420/1700 min, 4.0/4.8 KW, 184/200 m3/h vacuum 3/3 mbar (stock number 109909)
- 60 Becker type 04.190 Vacuum Pump (stock number 109910)
- 61 Royal Tooling Cabinet, serial number E4809, dimension; 41in x 26in x 57in high, with 1 shelf , 1 tool rack, 2 drawers (stock number 111686)

- 62 8-drawer Tooling Cabinet (stock number 106612)
- 63 Hahn & Kolb 620mm Rotary Table (stock number 112412)
- 64 Humphreys Type GA Magnetic Chuck, 920mm x 200mm x 95 mm high, serial number 13125, 220volts, watts 198 (stock number 109957)
- 65 Mobile Fume Extractor, single phase (stock number 105632)
- 66 Sealey 150 Air Compressor
- 67 BT Rolatruck HL1000, 1000 kgs capacity, 560mm distance outside fork-outside fork, 1250mm blade length (stock number 111683)
- 68 Pratt No 55 4-jaw Chuck, independent jaws, no chuck key, scroll, 14in diameter (stock number 112416)
- 69 Multico M3 Morticer (stock number 111345)
- 70 Mackey Bowley Press, 15ton (stock number 111945)
- 71 Turner B2F Linisher, 8in wide belt (stock number 111674)
- 72 Duplex Pershmann Braunschweig Grinding Spindle, for tool post, 3-phase (stock number 109728)
- 73 Clarkson MK 11 Tool and Cutter Attachment, radius fixture RT 369, in box (stock number 112421)
- 74 Vizor No 43 V Flypress, 14in x 10in, 5in throat, 7.5in daylight (stock number 1117300)
- 75 Cabinet, 6ft x 10ft (stock number 111916)
- 76 Edwards 3ft Treadle Guillotine, 16SWG (stock number 111914)
- 77 Swaging Tools (stock number 104351)
- 78 Versatool Tooling Cabinet, 4 swingout shelves, 1 pull out drawer, dimensions 21in x 19in x 36in (stock number 111227)
- 79 Tempest Elite 5000 Fan (stock number 107049)
- 80 Record No 36 Engineers Vice, quick release action, 6in capacity (stock number 112407)
- 81 Brunner 6-drawer Tooling Cabinet, dimensions 24in x 28in x 32in (stock number 106628)
- 82 Ara- Mon- Drill on stand, serial number 390-2510 (stock number 111614)
- 83 Walter Wako WUS 61 Kolb KG Stuggart, 40 INt collet chuck (6) collets, with tools in wooden case (stock number 112414)
- 84 Colchester Steady Rest travelling type (stock number 109917)
- 85 Record Vice No 35 Engineers Vice, quick release action, 6in capacity (stock number 112409)
- 86 Record No 6 Engineers Vice, 6in capacity (stock number 112408)
- 87 Record 94.5 Pipe Vice (stock number 112402)
- 88 Engineers Vice, 6in capacity (stock number 112404)
- 89 Perfect Vice No 38A Engineers Vice, quick release action, 6in capacity (stock number 112406)



- 90 38A Engineers Vice, 6in, with quick release action (stock number 112403)
- 91 Paramo No6 Engineers Vice (stock number 112405)
- 92 Mitutoyo Slip Gauge Set to 4in capacity, note 9 missing which are all the small wear blocks. models 506 903 01, BEA 81 a 761 811 Grade A (stock number 112415)
- 93 Machine Vice with tilting and swivelling 6in wide jaws (stock number 112422)
- 94 Levelling Pads Vibration Blocks for machines tools, 160mm x 160mm x 75mm (stock number 112417)
- 95 Couth MC 18 Arbor Press, serial number 2186 (stock number 111670)
- 96 Polstore Cabinet, 750mm x 380mm x 850mm (high), top 750mmx 500mm (stock number 116676)
- 97 Polstore Cabinet, 750mm x 380mm x 850mm (high), top 750mmx 500mm (stock number 116677)
- 98 Polstore Cabinet, 750mm x 380mm x 850mm (high), top 750mmx 500mm (stock number 116678)
- 99 Jones and Shipman Dressing Device (stock number 112420)
- 100 Wadkin Bursgreen Disk and Belt Sander, with dust extraction unit (stock number 111229)
- 101 Thru Feed Tunnel Demagnetiser, 3-phase, 415volts (stock number 104696)
- 102 RJH Linisher, 4in wide belt, 3-phase supply (stock number 111244)
- 103 Delapena S HHM 1 A Auto Speed Hone, 220-440volts, serial number 1309W, with single phase plug, coolant tank with motor, assorted tooling (stock number 106497)